

SYMBOL	HAND
R	Right
L	Left
N	Neutral
2 – HAND	

This position indicates the width in millimeters of the insert's cutting edge.
3 – INSERT SIZE

SYMBOL	HONE
B	.003" - .005"
C	.005" - .007"
The standard edge preparation for C-2 and C-7 grades is up sharp. The standard edge preparation for C-5 and C-6 grades is a .001" - .003" hone. No symbol is used in this position if these standard edge preparations are used.	
5 – EDGE PREPARATION	

EXAMPLE

metric	AN	R	4	-	3	B
position	1	2	3		4	5

1 – PARTING
AN – indicates a parting insert interchangeable with Iscar®-style GTL, GTR, and GTN inserts.

4 – FRONT FACE ANGLE
This position indicates the angle in degrees on the front face of the insert's cutting edge.